

**Amendments to the Claims:**

Kindly amend the claims, without prejudice, without admission, without surrender of subject matter, and without any intention of creating any estoppel as to equivalents, as follows:

1. (Currently Amended) A method for manufacturing a right-and-left-hand screw having a first external thread and a second external thread formed reversely, ~~and~~said second external ~~thread~~ having a smaller pitch ~~from~~than said first external thread, ~~and~~a first internal ~~thread~~ mounted on ~~said~~ first external ~~thread~~ and a second ~~thread~~ mounted on ~~second~~ external ~~thread~~, ~~and~~said method simultaneously ~~makes~~forms ~~said~~ first external thread and said second external thread by rolling a screw material by use of a rolling die having a first thread cutting blade for said first external thread and a second thread cutting blade for said second external thread on the same surface,

wherein a diameter of said screw material is smaller than a diameter of screw material generally ~~using~~used only for said first external thread.

2. (Currently Amended) The method for manufacturing a right- and -left-hand screw in accordance with claim 1, wherein the reduced ratio of the diameter of said screw material is 0.1 to 3.0% with respect to said diameter of screw material generally ~~using~~used only for said first external thread.

3. (Currently Amended) The method for manufacturing a right- and -left-hand screw in accordance with claim 1, wherein said first external thread is a coarse thread and second external thread is a fine ~~coarse~~-thread.